

# SEWERMATIC 100 PARTS LIST

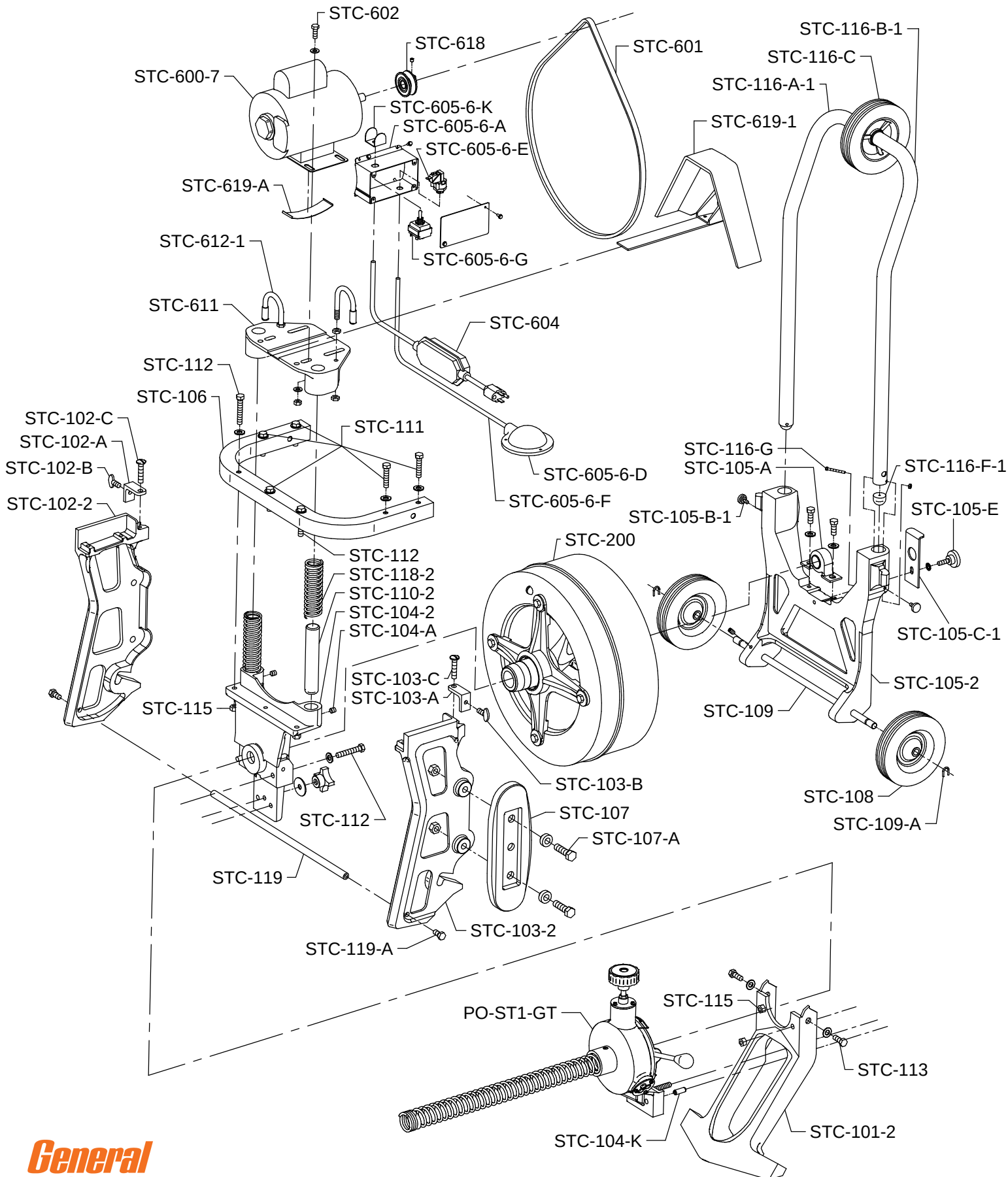
PLEASE REFERENCE THE 6-DIGIT ITEM NUMBER FOR ALL PARTS PRICING AND ORDER REQUESTS.

| ITEM NO. | CATALOG NO. | DESCRIPTION                                     | ITEM NO. | CATALOG NO. | DESCRIPTION                                                             |
|----------|-------------|-------------------------------------------------|----------|-------------|-------------------------------------------------------------------------|
| 151005   | STC-100-2   | Complete Frame Assembly ●                       | 151500   | STC-118-D   | Support Angle                                                           |
| 151010   | STC-101     | Front Leg Casting ○                             | 151520   | STC-118-F   | Cam Assembly Complete                                                   |
| 151015   | STC-101-2   | Front Leg Casting ●                             | 151550   | STC-119     | Leg Support Rod                                                         |
| 151021   | STC-102-1   | Right Side Leg Casting ■                        | 151560   | STC-119-A   | 3/4" x 3/8" Bolt (2)                                                    |
| 151025   | STC-102-2   | Right Side Leg Casting ●                        | 151600   | STC-200     | Drum Complete<br>(Incl. Distributor Tube & Drum Connecting Cable)       |
| 151030   | STC-102-A   | Locking Hinge for 5/16" Screw                   | 151680   | STC-201     | Drum Shell                                                              |
| 151035   | STC-102-A-1 | Locking Hinge for 3/8" Screw                    | 151690   | STC-202     | Distributor Tube w/Bushings & Locking Screws                            |
| 151040   | STC-102-B   | 5/16" Thumb Screw                               | 151700   | STC-202-A   | Beveled Bushing for Distributor Tube                                    |
| 151045   | STC-102-B-1 | 3/8" Thumb Screw                                | 151710   | STC-202-B   | Rear Bushing for Distributor Tube                                       |
| 151050   | STC-102-C   | Locking Hinge Pivot Screw                       | 151720   | STC-202-C   | 1" x 2-5/8" Dia. Bushing for Distributor Tube                           |
| 151071   | STC-103-1   | Left Side Leg Casting ■                         | 151725   | STC-202-D   | Cable Locking Set Screw                                                 |
| 151075   | STC-103-2   | Left Side Leg Casting ●                         | 151740   | STC-203     | Front Drum Casting                                                      |
| 151080   | STC-103-A   | Locking Hinge for 5/16" Screw                   | 151755   | STC-204-1   | Drum Hub Casting                                                        |
| 151085   | STC-103-A-1 | Locking Hinge for 3/8" Screw                    | 151757   | STC-204-1-A | Drum Hub Bushing                                                        |
| 151090   | STC-103-B   | 5/16" Thumb Screw                               | 151760   | STC-205-1   | 3/8" Bolt, Nut & Washers (8)                                            |
| 151095   | STC-103-B-1 | 3/8" Thumb Screw                                | 151795   | STC-208-1   | Drum Support Shaft                                                      |
| 151100   | STC-103-C   | Locking Hinge Pivot Screw                       | 151800   | STC-208-A   | Support Shaft Fiber Washer Front                                        |
| 151125   | STC-104-2   | Saddle Casting ○                                | 151810   | STC-208-B   | Support Shaft Fiber Washer Rear                                         |
| 151125   | STC-104-2   | Saddle Casting ●                                | 151812   | STC-208-C   | Snap Rings (2)                                                          |
| 151130   | STC-104-A   | Motor Support Set Screw (2)                     | 151813   | STC-208-D   | Drum Hub Fiber Washers (2)                                              |
| 151140   | STC-104-B   | Pressure Plate                                  | 151820   | STC-209     | 2-3/4" Fiber Washer                                                     |
| 151150   | STC-104-C   | Pressure Plate Screw                            | 151830   | STC-210     | Drum Connecting Cable w/ Nut, Screws, & Lock Washer                     |
| 151160   | STC-104-D   | Front Belt Guard Locking Screw                  | 151840   | STC-210-A   | Connecting Cable Nut, Screws, & Lock Washer                             |
| 151170   | STC-104-E   | 1-3/4" x 1-1/2" Diameter Bushing                | 151914   | STC-600-6   | 3/4 hp Double Shaft Motor w/Rev. Switch & Foot Switch Assembly & GFCI ○ |
| 151180   | STC-104-F   | 1.75 OD x 1.5 ID x .875 L Bushing               | 151910   | STC-600-7   | 3/4 hp Double Shaft Motor w/Rev. Switch & Foot Switch Assembly & GFCI ● |
| 151190   | STC-104-H   | Steel Bearing                                   | 151920   | STC-601     | Drum V-Belt (59")                                                       |
| 151200   | STC-104-J   | Grease Retainer □                               | 151930   | STC-602     | Motor Support Bolts (4), Nuts (4) & Washers (8)                         |
| 151205   | STC-104-K   | Guide Pins                                      | 136000   | GFI-20      | 20" Power Cord w/GFCI                                                   |
| 151211   | STC-105-1   | Hinged Drum Support Casting ■                   | 152025   | STC-605-6   | Complete Reverse Switch & Air Foot Switch Assy ♦                        |
| 151215   | STC-105-2   | Hinged Drum Support Casting ●                   | 152026   | STC-605-6-A | Box Only w/Cover & Screws                                               |
| 151590   | STC-105/116 | Hinged Drum Support Casting & Handle Assembly   | 136170   | STC-605-B   | Foot Pedal & Hose                                                       |
| 151220   | STC-105-A   | Pillow Bearing w/Screws & Washers               | 152028   | STC-605-6-C | Hose Clamp                                                              |
| 151230   | STC-105-B   | Handle Locking Thumb Screw (2)                  | 136060   | STC-605-D   | Foot Pedal Only                                                         |
| 151231   | STC-105-B-1 | Handle Locking Plastic Thumb Screw (2)          | 136080   | STC-605-6-E | Power Switch Diaphragm                                                  |
| 151240   | STC-105-C   | Drum Latch, Nut, Bolt & Washer ★                | 136050   | STC-605-F   | Air Hose Only                                                           |
| 151241   | STC-105-C-1 | New Style Drum Latch ‡                          | 136130   | STC-605-6-G | Reverse Switch Only (3-Way)                                             |
| 151250   | STC-105-D   | Drum Latch Retaining Spring ★                   | 156393   | STC-605-6-J | Barbed Adapter                                                          |
| 151253   | STC-105-E   | Drum Latch Plastic Locking Knob w/Lock Washer ‡ | 152035   | STC-605-6-K | Switch Guard                                                            |
| 151270   | STC-106     | Square Tubular Frame Member                     | 156395   | STC-605-6-N | Strain Relief Nut                                                       |
| 151280   | STC-107     | Stair Climber                                   | 152110   | STC-609     | Front Motor Pulley                                                      |
| 151290   | STC-107-A   | Stair Climber Nut, Bolt & Spacer (2)            | 152120   | STC-610     | Front V-Belt (36")                                                      |
| 151300   | STC-108     | 6" Wheel                                        | 152130   | STC-611     | Motor Support Casting                                                   |
| 151310   | STC-109     | Axle & Allen Screw                              | 152160   | STC-612     | Cord Wraps w/Nuts (4) & Rubber Tips (2)                                 |
| 151320   | STC-109-A   | Wheel Locking Ring (2)                          | 152165   | STC-616     | Cord Clamp                                                              |
| 151330   | STC-110-2   | Motor Support Post (2) □                        | 152170   | STC-617     | Cord Clamp Screw (2)                                                    |
| 151333   | STC-111     | 1-3/4" Frame Screw (5)                          | 152220   | STC-618     | Rear Motor Pulley w/Set Screw                                           |
| 151340   | STC-113     | 2-1/4" Frame Screw (4)                          | 152240   | STC-619-1   | Rear Belt Guard                                                         |
| 151350   | STC-114     | Frame Screw Washer (11)                         | 152250   | STC-619-A   | Retaining Spring for Rear Belt Guard                                    |
| 151355   | STC-115     | 3/8" Nut (4)                                    | 152255   | STC-619-B   | Belt Guard Retaining Strap                                              |
| 151375   | STC-116-1   | Complete Handle Assembly ‡                      | 152570   | PO-ST1/GT   | Power Cable Feed & Guide Tube ●                                         |
| 151381   | STC-116-A-1 | Right Handle                                    | 152520   | ST1-GT      | Guide Tube ●                                                            |
| 151391   | STC-116-B-1 | Left Handle                                     | 146160   | GTE         | Guide Tube Extension                                                    |
| 151400   | STC-116-C   | 6" Handle Wheel                                 | 152270   | STC-700     | Clutch Assembly ○                                                       |
| 151410   | STC-116-D   | Handle Wheel Axle                               | 152270   | STC-700-A   | Assembled Clutch Assembly ○                                             |
| 151431   | STC-116-F-1 | Rubber Leg Tip for Handle (2)                   | 152290   | STC-701     | Clutch Cone w/Thrust Bearing                                            |
| 151440   | STC-116-G   | Handle Stop Bolt & Lock Nut (2)                 | 152300   | STC-701-A   | Thrust Bearing & Races                                                  |
| 151441   | STC-116-H   | Handle Wheel Felt Washers (2)                   | 152310   | STC-701-B   | Thrust Bearing Retaining Ring                                           |
| 151442   | STC-116-J   | Handle Wheel Bushings (2)                       | 152320   | STC-702     | Inner Clutch Body                                                       |
| 151450   | STC-117     | Front Belt Guard                                |          |             |                                                                         |
| 151460   | STC-118     | Cam Assembly Complete Ω                         |          |             |                                                                         |
| 151465   | STC-118-2   | Motor Support Springs (2) ●                     |          |             |                                                                         |
| 151479   | STC-118-A   | Plastic Knob                                    |          |             |                                                                         |

l Part for Serial # S18K111 & Up  
i Part for Serial # Up to ST8R611  
n Part for Serial # 08387 to ST8R611  
o Part for Serial # BST-384 & Up

« Part for Serial # Up to 08386  
‡ Part for Serial # 08387 & Up  
♦ Part for Serial # 08508 & Up  
Ω Part for Serial # BST-384 thru ST8R611

# SEWERMATIC 100 SCHEMATIC DIAGRAM



## STC-700 OLD STYLE CLUTCH

