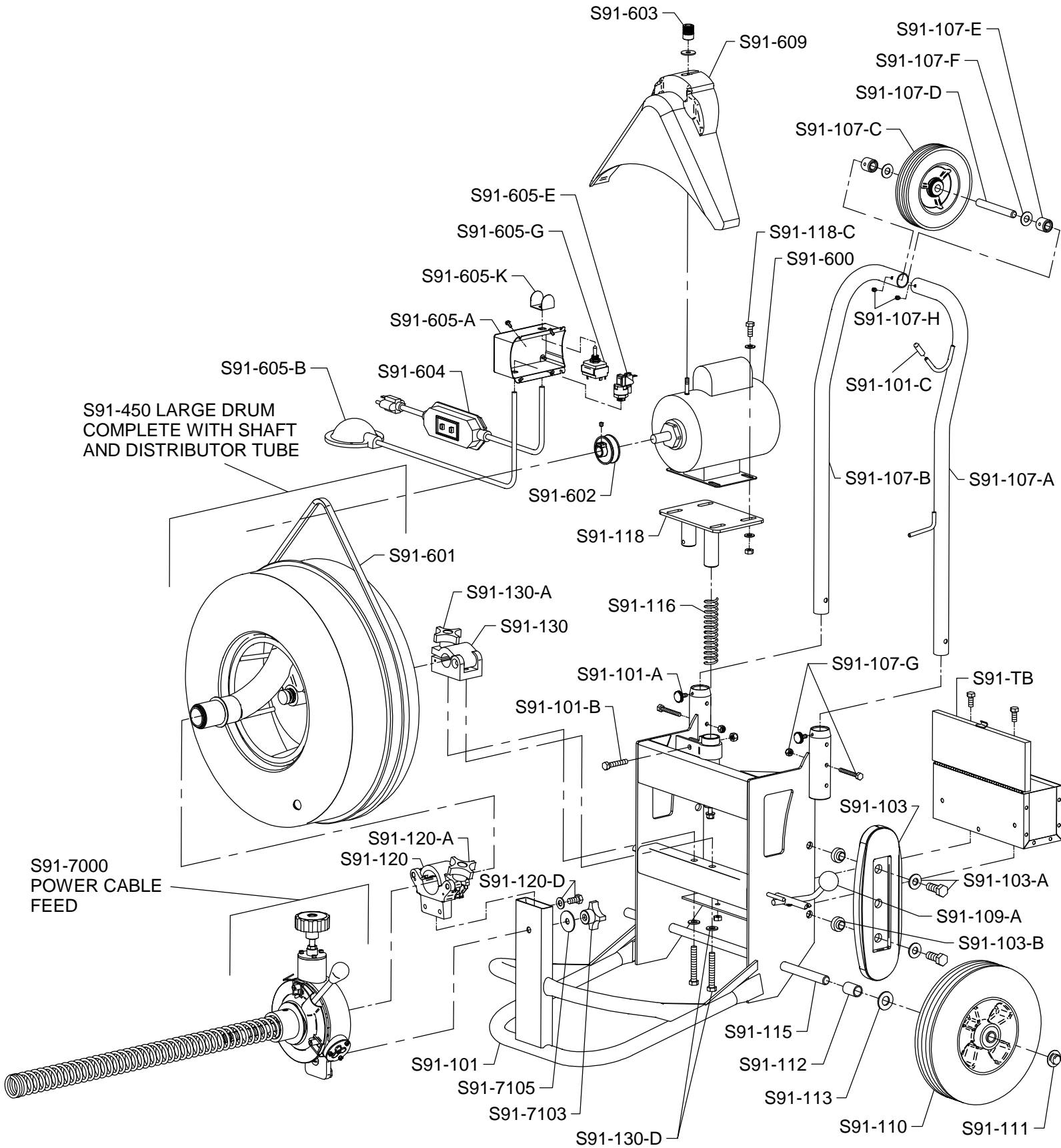


## SPEEDROTER 91 PARTS LIST

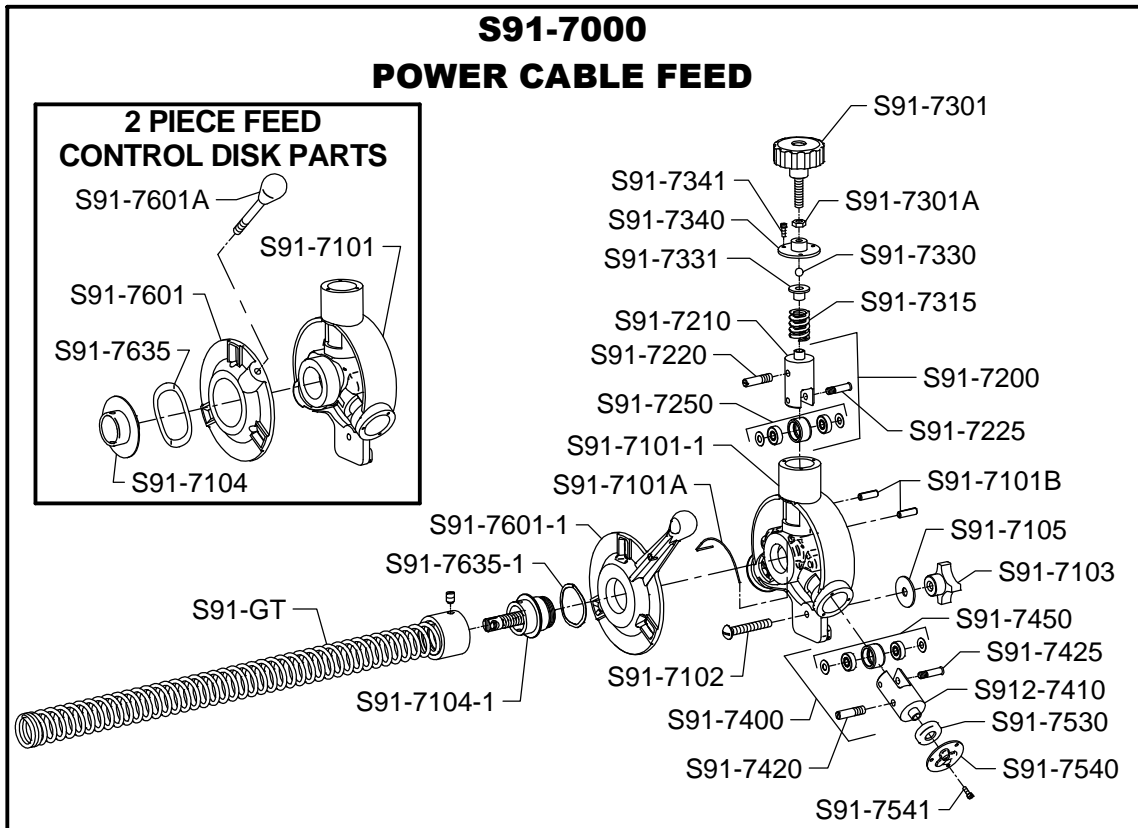
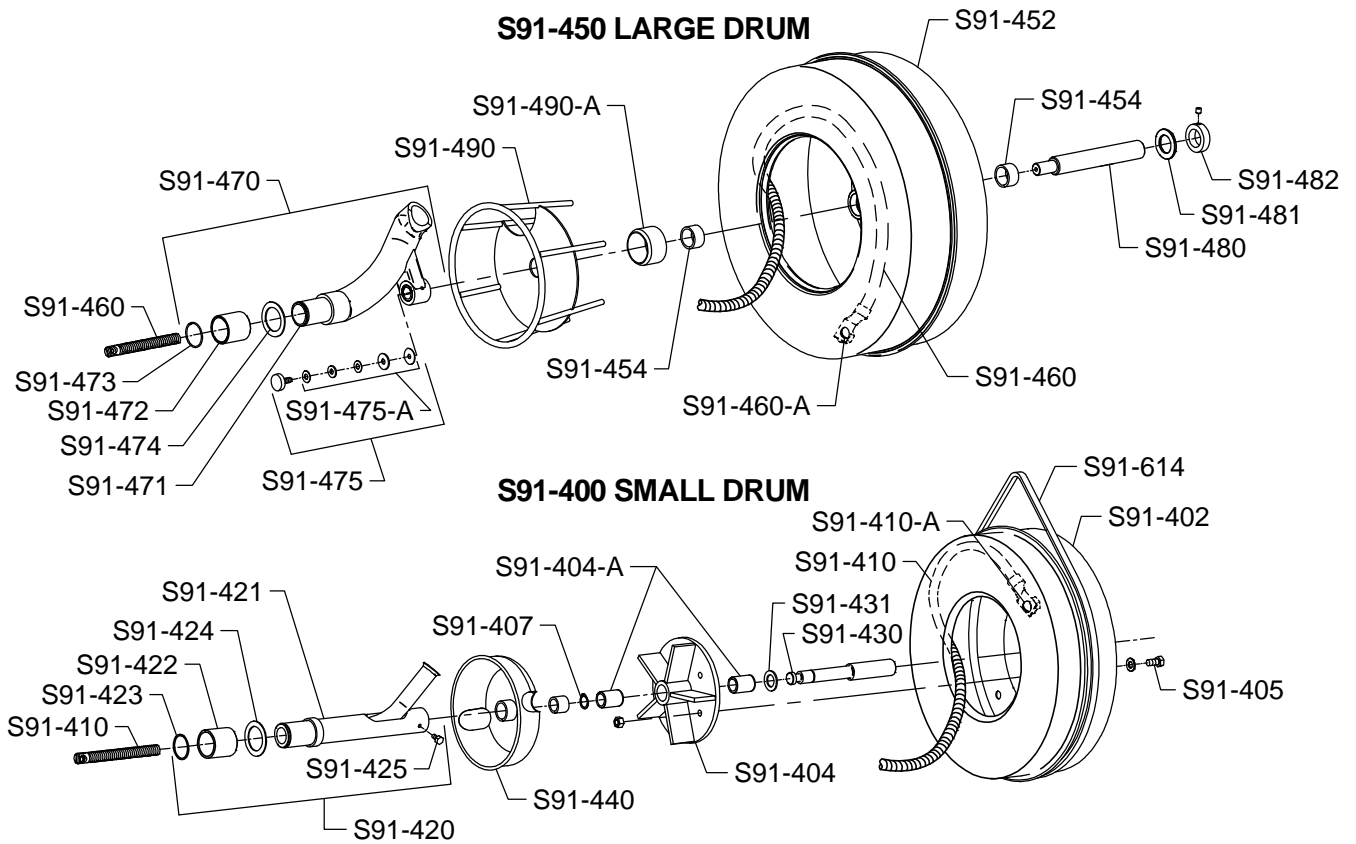
ITEM NO.	CATALOG NO.	DESCRIPTION	ITEM NO.	CATALOG NO.	DESCRIPTION
156015	S91-100	Frame Complete	156290	S91-480	Drum Shaft
156025	S91-101	Fame Only w/Axle	156291	S91-481	Wear Washer
156036	S91-101-A	Handle Support Knob (2)	156295	S91-482	Spacer Collar w/Set Screw
156037	S91-101-B	Motor Support Bolt, Nut, & Washer	156297	S91-490	Inner Drum Cage
156038	S91-101-C	Cord Wrap Cap (2)	154248	S91-600	1/2 hp Motor w/Air Foot Switch, Rev. Switch, GFCI
156045	S91-103	Stair Climber w/Belt (1)	154257	S91-600-3/4	3/4 hp Motor w/Air Foot Switch, Rev. Switch, GFCI
156050	S91-103-A	Nuts, Bolt, & Washers (2)	156312	S91-602	V-Belt Pulley
156055	S91-103-B	Spacers (2)	156315	S91-602-1	Slip Clutch (Optional)
156061	S91-107	Plated Handle Assembly	136000	GFI-20	20 ft. Power Cord w/GFCI
156066	S91-107-A	Handle - Left	156330	S91-605	Air Foot Switch & Reverse Switch Assembly
156067	S91-107-B	Handle - Right	154326	S91-605-A	Box Only w/Cover & Screws
156075	S91-107-C	6" Handle Wheel	136070	S91-605-B	Foot Pedal & Hose
156080	S91-107-D	Axle for Handle Wheel	154328	S91-605-C	Cable Tie
156085	S91-107-E	Bushings (2)	136080	S91-605-E	Power Switch Diaphragm
156090	S91-107-F	Felt Washers (2)	136130	S91-605-G	Reverse Switch - 3-Way
156100	S91-107-G	Bolts & Nuts (2)	168410	S91-605-H	Rubber Boot (Rental)
156105	S91-107-H	Set Screws (2)	156395	S91-605-N	Strain Relief Nut
156125	S91-109-A	Knob for Brake Rod	156320	S91-603	Knob for Belt Guard
156130	S91-109-C	Brake Rod Latch w/Screws	156344	S91-609-1/2	Belt Guard (1/2 hp) w/Slot
156135	S91-110	10" Wheel w/Retaining Cap (1)	156345	S91-605-3/4	Belt Guard (3/4 hp) w/Slot
156140	S91-111	Wheel Retaining Cap (2)	156309	S91-601	V-Belt (64")
156145	S91-112	Wheel Spacer Washers (2)	170940	S91-7000	Power Cable Feed Assembly
156150	S91-115	Axle	156350	S91-7101	Feed Body
156160	S91-116	Motor Support Spring	156355	S91-7101-1	Feed Body for One Piece Feed Control Disk
156152	S91-118	Motor Support Platform	156360	S91-7101-A	Lifting Spring
156168	S91-118-C	Nuts, Bolt, & Washers (4)	156363	S91-7101-B	Guide Pins (2)
156170	S91-120	Front Bearing Assembly	155012	S91-7102	Mounting Stud
156174	S91-120-A	Front Bearing Knob	156370	S91-7103	Mounting Knob
156183	S91-120-D	Bolts, Nuts, & Washers (2)	155020	S91-7104	Spout & Retaining Cover
156189	S91-130	Rear Drum Shaft Clamp	155021	S91-7104-1	Spout for One Piece Feed Control Disk
156192	S91-130-A	Drum Clamp Knob	156380	S91-7105	Steel Washer
156201	S91-130-D	Mounting Bolts & Washers (2)	155026	S91-7200	Top Roller Assembly
156001	S91-400	Small Drum Complete w/Shaft & Distributor Tube (15")	155031	S91-7210	Top Carrier Only
156210	S91-402	Drum Shell	155036	S91-7220	Swing Pin
156210	S91-404	Drum Hub w/Bearing	155041	S91-7225	Feed Roller Shaft
156215	S91-404-A	Bushings (2)	136120	S91-7250	Feed Roller w/Bearing
153705	S91-405	Nuts, Bolts, & Washers (5)	155060	S91-7301	Feed Pressure Knob
153216	S91-407	Shaft Washer	155062	S91-7301-A	Limiting Nut
156219	S91-410	Drum Connecting Cable (for 1/2" Cables) w/ Nut, Screws, & Lock Washer	155066	S91-7315	Pressure Spring
156222	S91-410-A	Connecting Cable Nut, Screws, & Lock Washer	155070	S91-7330	Ball Bearing
156225	S91-420	Small Drum Distributor Tube Assembly	155076	S91-7331	Ball Bearing Holder
156230	S91-421	Distributor Tube Only	155080	S91-7340	Top Cover
156231	S91-422	Bushing	155085	S91-7341	Cover Screws (3)
156234	S91-423	Retaining Ring	155091	S91-7400	Bottom Roller Assembly
156237	S91-424	Thrust Bearing Race	155096	S91-7410	Bottom Carrier Only
156240	S91-425	Distributor Tube Retaining Bolt	155100	S91-7420	Swing Pin
156245	S91-430	Drum Shaft	155106	S91-7425	Bottom Roller Shaft
156247	S91-431	Shaft Washer	136120	S91-7450	Bottom Roller w/Bearing
156246	S91-440	Inner Drum Cage	155130	S91-7530	Thrust Bearing
156250	S91-440-A	Bushing	155135	S91-7540	Cable Adjustment Plate
154390	S91-614	Small Drum V-Belt (57")	155140	S91-7541	Plate Screws (3)
156003	S91-450	Large Drum Complete w/Shaft & Distributor Tube (18")	155145	S91-7601	Feed Control Disc w/Lever & Knob
156256	S91-452	Drum Shell	155182	S91-7601-A	Lever & Knob
156258	S91-454	Drum Hub Bearings (2)	155150	S91-7601-1	Feed Control Disk (One Piece)
156300	S91-490-A	Bushing	155190	S91-7635	Wave Washer
156259	S91-455	Bearing Spring	155190	S91-7635-1	Wave Washer for One Piece Feed Control Disk
156261	S91-460	Drum Connecting Cable (for 5/8" & 3/4" Cables) w/ Nut, Screws, & Lock Washer	136110	S91-7703	Set of Feed Rollers (3)
156264	S91-460-A	Connecting Cable Nut, Screws, & Lock Washer	156008	S91-TB	Tool Box
156267	S91-470	Drum Distributor Tube Assembly	156006	S91-GT	Guide Tube for Speedroter 91
156270	S91-471	Distributor Tube Only	146160	GTE	Guide Tube Extension
156273	S91-472	Bushing	132210	S91-DECAL	Set of Safety Decals
156276	S91-473	Retaining Ring	132375	S91-DVD	Instructional DVD
156279	S91-474	Thrust Bearing Race			
156282	S91-475	Distributor Tube Retaining Knob w/Bearing Assembly			
156285	S91-475-A	Bearing Assembly for Retaining Knob			

# SPEEDROOTER 91 SCHEMATIC DIAGRAM



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