

## SPEEDROTER XL PARTS LIST

| ITEM NO. | CATALOG NO. | DESCRIPTION  | ITEM NO. | CATALOG NO. | DESCRIPTION  |
|----------|-------------|--|----------|-------------|--|
| 156015   | SXL-100     | Frame Complete   | 156290   | SXL-480     | Drum Shaft   |
| 156025   | SXL-101     | Fame Only w/Axle   | 156291   | SXL-481     | Wear Washer  |
| 156036   | SXL-101-A   | Handle Support Knob (2)  | 156295   | SXL-482     | Spacer Collar w/Set Screw                              |
| 156045   | SXL-101-C   | Cord Wrap Cap  | 156297   | SXL-490     | Inner Drum Cage  |
| 156045   | SXL-103     | Stair Climber w/Belt (1)   | 154258   | SXL-600-3/4 | 3/4 hp Motor w/Air Foot Switch, Rev. Switch, GFCI      |
| 156050   | SXL-103-A   | Nut, Bolt, & Washer (2)  | 156312   | SXL-602     | V-Belt Pulley  |
| 156055   | SXL-103-B   | Spacers (2)  | 156320   | SXL-603     | Belt Guard Knob  |
| 156061   | SXL-107     | Plated Handle Assembly   | 136000   | GFI-20      | 20 ft. Power Cord w/GFCI                               |
| 156066   | SXL-107-A   | Handle - Left  | 156330   | S91-605     | Air Foot Switch & Reverse Switch Assembly              |
| 156067   | SXL-107-B   | Handle - Right   | 154326   | SXL-605-A   | Box Only w/Cover & Screws                              |
| 156075   | SXL-107-C   | 6" Handle Wheel  | 136170   | SXL-605-B   | Foot Pedal & Hose                                      |
| 156080   | SXL-107-D   | Axle for Handle Wheel  | 154328   | SXL-605-C   | Cable Tie  |
| 156090   | SXL-107-F   | Felt Washer (2)  | 136080   | SXL-605-E   | Power Switch Diaphragm                                 |
| 156100   | SXL-107-G   | Bolt & Nut (2)   | 136130   | SXL-605-G   | Reverse Switch - 3-Way                                 |
| 156105   | SXL-107-H   | Set Screw (2)  | 170920   | SXL-605-K   | Switch guard   |
| 156125   | SXL-109-A   | Knob for Brake Rod   | 156395   | S91-605-N   | Strain Relief Nut                                      |
| 156135   | SXL-110     | 10" Wheel w/Retaining Cap (1)  | 156345   | SXL-609-3/4 | Belt Guard (3/4 hp) w/Slot                             |
| 156140   | SXL-111     | Wheel Retaining Cap (2)  | 156309   | SXL-601     | V-Belt (64")   |
| 156145   | SXL-112     | Wheel Spacer (2)   | 156020   | SXL-7000    | Power Cable Feed Assembly                              |
| 170740   | SXL-113     | Weel Spacer Washer   | 156350   | SXL-7101    | Feed Body  |
| 156150   | SXL-115     | Axle   | 156355   | SXL-7101-1  | Feed Body for One Piece Feed Control Disk              |
| 156160   | SXL-116     | Motor Support Spring   | 156360   | SXL-7101-A  | Lifting Spring   |
| 156151   | SXL-118     | Motor Support Platform   | 156363   | SXL-7101-B  | Guide Pins (2)   |
| 170770   | SXL-118-B   | Guide Screws (2)   | 155012   | SXL-7102    | Mounting Stud  |
| 156168   | SXL-118-C   | Nuts (4), Bolts (4), & Washers (8)   | 156370   | SXL-7103    | Mounting Knob  |
| 156170   | SXL-120     | Front Bearing Assembly   | 155020   | SXL-7104    | Spout & Retaining Cover                                |
| 156174   | SXL-120-A   | Front Bearing Knob   | 155021   | SXL-7104-1  | Spout for One Piece Feed Control Disk                  |
| 156183   | SXL-120-D   | Mounting Bolts & Washers (2)   | 156380   | SXL-7105    | Steel Washer   |
| 156189   | SXL-130     | Rear Drum Shaft Clamp  | 155026   | SXL-7200    | Top Roller Assembly                                    |
| 156192   | SXL-130-A   | Drum Clamp Knob  | 155031   | SXL-7210    | Top Carrier Only                                       |
| 156201   | SXL-130-D   | Mounting Bolts & Washers (2)   | 155036   | SXL-7220    | Swing Pin  |
| 155999   | SXL-400     | Small Drum Complete w/Shaft & Distributor Tube (15")                         | 155041   | SXL-7225    | Feed Roller Shaft                                      |
| 156210   | SXL-402     | Drum Shell   | 136120   | SXL-7250    | Feed Roller w/Bearing                                  |
| 156213   | SXL-404     | Drum Hub w/Bushings  | 155060   | SXL-7301    | Feed Pressure Knob                                     |
| 156215   | SXL-404-A   | Bushings (2)   | 155062   | SXL-7301-A  | Limiting Nut   |
| 153705   | SXL-405     | Nuts, Bolts, & Washers (5)   | 155066   | SXL-7315    | Pressure Spring  |
| 156216   | SXL-407     | Shaft Retaining Ring   | 155070   | SXL-7330    | Ball Bearing   |
| 156219   | SXL-410     | Drum Connecting Cable (for 1/2" Cables) w/ Nut, Screws, & Lock Washer        | 155076   | SXL-7331    | Ball Bearing Holder                                    |
| 156222   | SXL-410-A   | Connecting Cable Nut, Screws, & Lock Washer                                  | 155080   | SXL-7340    | Top Cover  |
| 156225   | SXL-420     | Small Drum Distributor Tube Assembly   | 155085   | SXL-7341    | Cover Screws (3)                                       |
| 156230   | SXL-421     | Distributor Tube Only  | 155091   | SXL-7400    | Bottom Roller Assembly                                 |
| 156231   | SXL-422     | Bushing  | 155096   | SXL-7410    | Bottom Carrier Only                                    |
| 156234   | SXL-423     | Retaining Ring   | 155100   | SXL-7420    | Swing Pin  |
| 156237   | SXL-424     | Thrust Bearing Race  | 155106   | SXL-7425    | Bottom Roller Shaft                                    |
| 156240   | SXL-425     | Distributor Tube Retaining Bolts and Lock Washers (2)                        | 136120   | SXL-7450    | Bottom Roller w/Bearing                                |
| 156245   | SXL-430     | Drum Shaft   | 155130   | SXL-7530    | Thrust Bearing   |
| 156247   | SXL-431     | Shaft Washer   | 155135   | SXL-7540    | Cable Adjustment Plate                                 |
| 156246   | SXL-440     | Inner Drum Cage  | 155140   | SXL-7541    | Plate Screws (3)                                       |
| 174520   | SXL-440-A   | Bushing  | 155145   | SXL-7601    | Feed Control Disk w/Lever & Knob                       |
| 154390   | SXL-614     | Small Drum V-Belt (57")  | 155182   | SXL-7601-A  | Lever & Knob   |
| 156004   | SXL-450     | Large Drum Complete w/Shaft & Distributor Tube (18")                         | 155150   | SXL-7601-1  | Feed Control Disk (One Piece)                          |
| 156256   | SXL-452     | Drum Shell w/Bearings  | 155190   | SXL-7635    | Wave Washer  |
| 156258   | SXL-454     | Drum Hub Bearings (2)  | 155195   | SXL-7635-1  | Wave Washer for One Piece Feed Control Disk            |
| 156300   | SXL-490-A   | Bushing  | 156006   | SXL-GT      | Guide Tube   |
| 156261   | SXL-460     | Drum Connecting Cable (for 5/8" & 3/4" Cables) w/ Nut, Screws, & Lock Washer | 136110   | SXL-7703    | Set of Feed Rollers (3)                                |
| 156264   | SXL-460-A   | Nut, Screws, & Lock Washer   | 156008   | SXL-TB      | Tool Box   |
| 156267   | SXL-470     | Drum Distributor Tube Assembly   | 146160   | GTE         | Guide Tube Extension                                   |
| 156273   | SXL-472     | Bushing  | 132375   | SXL-DECAL   | Set of Safety Decals                                   |
| 156276   | SXL-473     | Retaining Ring   | 141170   | SXL-DVD     | Instructional DVD                                      |
| 156237   | SXL-474     | Thrust Bearing Race  | 130040   | SRCS        | Senior Cutter Set                                      |
| 156282   | SXL-475     | Distributor Tube Retaining Knob w/Bearing Assembly                           | 130070   | COCS        | Combination Cutter Set                                 |
| 156285   | SXL-475-A   | Bearing Assembly for Retaining Knob  | 122080   | 100EM5      | Flexicore Cable, 3/4" x 100 ft. w/ Male & Female Conn. |
|          |             |  | 122040   | 100EM4      | Flexicore Cable, 5/8" x 100 ft. w/ Male & Female Conn. |
|          |             |  | 121090   | 100EM3      | Flexicore Cable, 1/2" x 100 ft. w/ Male & Female Conn. |

# SPEEDROOTER XL SCHEMATIC DIAGRAM

