

## HANDYELECTRIC PARTS LIST

| ITEM NO. | CATALOG NO. | DESCRIPTION  | ITEM NO. | CATALOG NO.  | DESCRIPTION   |
|----------|-------------|--|----------|--------------|---|
| 140710   | HE-M-S      | Skil Variable Speed Motor (Model #81596)                                     | 140375   | HE-25-B      | Collet Chuck  |
| 140715   | HE-M-S3     | Skil Variable Speed Motor (Model #6355-GWS)                                  | 140355   | HE-25-C      | Quick Grip Chuck Knob   |
| 133060   | HE-M-S4     | Skil Variable Speed Motor #6320-O  | 140360   | * HE-25-28-A | Jacobs Chuck & Handle Assembly<br>(Includes HE-25-B & HE-28)        |
| 140820   | V-HE-N-3    | Complete Front Assembly for Jacobs Chuck                                     | 140370   | HE-25-28-B   | Collet Chuck & Handle Assembly<br>(Includes HE-25-B & HE-28)        |
| 140805   | C-HE-N-3    | Complete Front Assembly for Collet Chuck                                     | 140385   | HE-26        | Quick Grip Chuck Grippers (3)                                       |
| 140807   | C-HE-N-4    | Complete Front Assembly for Quick Grip Chuck                                 | 140390   | HE-27        | Quick Grip Chuck Retaining Ring                                     |
| 140046   | HE-51-4     | Drum Front w/Flat Head Screws for Collet Chuck<br>(Includes HE-51-A/B-2)     | 140400   | HE-28        | Chuck Tightening Handle   |
| 140044   | * HE-51-5   | Drum Front w/Flat Head Screws for Jacobs Chuck<br>(Includes HE-51-A/B-2)     | 136030   | HE-30-S      | 2-Wire Cord Set for Skil Motor #6355-GWS                            |
| 140045   | HE-51-6     | Drum Front w/Flat Head Screws for Quick Grip Chuck<br>(Includes HE-51-A/B-2) | 135980   | HE-30-4      | Cord Set for Motor #6320-O  |
| 140052   | HE-51-A/B-2 | "U" Nuts & Flat Head Screws (3 per Set)<br>(Use w/HE-51-4 & HE-51-5)         | 136100   | HE-31-V-S    | Trigger Switch Assembly for Skil Motor #81596                       |
| 140100   | HE-02-2     | Drum Back (Serial #85359 & Up)   | 136090   | HE-31-3      | Trigger Switch Assembly for Skil Motor #6355-GWS                    |
| 140120   | * HE-03-1   | Plastic Grip Shield  | 135990   | HE-31-4      | Trigger Switch Assembly for Motor #6320-O                           |
| 140140   | HE-04-B     | Gear Case Body for Skil Motor #81596   | 140510   | HE-32        | Felt Washer   |
| 140150   | HE-05       | Gear Case Cap for Skil Motor #81596  | 141397   | HE-33-3      | Armature for Skil Motor #6355-GWS                                   |
| 140155   | HE-05-1     | Gear Case Cap & Shaft for Direct Drive Unit                                  | 140525   | HE-35        | Spacer Washer   |
| 104156   | HE-05-1-A   | Roll Pin   | 140550   | HE-36-3      | Brush Spring & Brush (2) Skil Motor #81596, Type 2                  |
| 140160   | HE-06       | Internal Ring Gear   | 141440   | HE-36-4      | Integral Brush, Spring & Connector (2)<br>Skil Motor #81596, Type 3 |
| 140180   | HE-07-B     | Pinion and Spindle Gear Assembly<br>(for Skil Motor #81596)                  | 140563   | HE-36-5      | Brush & Holder Set for Skil Motor #6355-GWS                         |
| 141165   | HE-08       | Reverse Thread Screw for Direct Drive Unit                                   | 135960   | HE-36-6      | Brush & Holder Set for Motor #6320-O                                |
| 141175   | HE-08-1     | Reverse Thread Screw for Motor #6320-O                                       | 140564   | HE-37        | Left & Right Handle Cover Set for Skil Motor #81596                 |
| 140200   | HE-09       | Beveled Collar w/Set Screw   | 140565   | HE-37-3      | Left & Right Handle Cover Set for Skil<br>Motor #6355-GWS           |
| 140210   | * HE-10-1   | Lock Ring (for Jacobs Chuck)   | 140569   | HE-38        | Motor Housing for Skil Motor #81596 - Discontinued                  |
| 140213   | HE-10-2     | Collar w/Safety Set Screw  | 140571   | HE-39-3      | Holder for Brush & Spring Skil Motor #81596, Type 3                 |
| 140240   | HE-12       | Spacer Washer  | 132215   | HE-DECAL     | Set of Safety Decals  |
| 140275   | HE-16       | Thrust Bearing for Motor #6355-GWS & #6320-O                                 | 133010   | MCC          | Carrying Case   |
| 140310   | HE-21       | Sheet Metal Screws (6 per Set)   | 130010   | HECS         | Handyelectric Cutter Set  |
| 140320   | HE-22-1     | Screws & Nuts for Hub (5)  | 120010   | 25HE1        | Flexicore Cable, 1/4" x 25 ft. with EL Basin Head                   |
| 140330   | HE-23       | Fillister Head Screws (4 per Set)  | 120160   | 25HE2        | Flexicore Cable, 3/8" x 25 ft. with Female Connector                |
| 140350   | HE-25-A     | Jacobs Chuck   | 120070   | 25HE1A       | Flexicore Cable, 5/16" x 25 ft. with EL Basin Head                  |
|          |             |  | 140840   | BNDT         | Band-It Splashguard   |

\*Part Number V-HE-N-3 includes all \* parts.

# HANDYELECTRIC SCHEMATIC DIAGRAM

